



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T102019
Job Sheet 198129



Part No: RB T102019

Job Qty: 12 pcs

Part Name: Rigging Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 9/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17742

Note: DWG RB T102019 Rev E IPP Rev. A 19.07.022 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1-613-632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S207578



Part: RB T102019

Job No: 198129

Serial No/Batch: S207578

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 08/21/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time		
100	Purchasing	12 pcs	9/9/19	9/9/19	0.00	0.00	Purchasing - 1	AUG 21 2019	
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	12 pcs	9/9/19	9/9/19	0.00	0.00	Packaging 2 - 1 - B4B	AUG 21 2019	
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
120	QC 6	12 pcs	9/9/19	9/9/19	0.00	0.00	QC 6 - 9	DAS 61 9-89	
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
							QC 6 - 81		
130	Small Fab - 2 - B4B	12 pcs	9/9/19	9/9/19	0.00	6.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
140	QC 5	12 pcs	9/9/19	9/9/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							150		
Packaging 3 - 2 - B4B									
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
300	QC 21 - FG	12 pcs	9/9/19	9/9/19	0.00	0.00	QC 21 - FG - 21	AUG 27 2019	
							QC 21 - FG - 70		
							QC 21 - FG - 53		

Part Op 100 - 1-Issue P/O: 110-4425 MANUFACTURE RB T102019 AS PER DWG Supplier: TULMAR 2-DART to supply RB
Descriptions: T102019-1 rigging pins. 3 per assembly. 3-Certificate of conformity is required
110 - Certificate of Conformity is required
120 - QC6- All purchased or subcontracted products
130 - Re-identify as required.
140 - QC5- Inspect part completeness to step on W/O
150 - Identify as per dwg & Stock Location: _____

x12 pins aug 13. 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB T102019P	Rigging Tool	12 pcs (1 ea)	100-Purchasing	5207566
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T102019P	12	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/22/19 1:53 PM Dart.lajeunesse.marie

Job: _____		DISPOSITION			DEPARTMENT/PROCESS										
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				
Date : _____		Sequence #:		QTY Affected :		MRB (QSI042)									
Description Work Order Deviation				Disposition											
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐											
												Completed By			
												Lead hand / Supervisor			
												QC / QA Coordinator			



DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044255



Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

Attention: McGillis, Anna

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044255
PO Date: 8/13/19
Due Date: 8/30/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198129	RB T102019P			Rigging Tool REV E	Firmed	-	8/30/19	12 pcs	0 pcs	12 pcs	\$25.00/pcs	\$300.00
Grand Total:													\$300.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



Plex 8/13/19 1:28 PM dart.lussier.patrick

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

67049 1

Ship Date
8/20/2019

Bill To:

Ship To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
37460	8/13/2019	CDART100	H	Vicky Eve Lovvorn
PO number	Ship via	Shipping Terms		
44255 ✓	Pick-Up	FOB ORIGIN		
Item No. Description	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order

87422-001
Tool, Rigging
12.00 ✓ EA 12.00

Drawing No: (Ref: RBT102019) ✓
DWG Rev: (E)
SF = 48192

Lot no.: BATCH0000000003 12.00

RECEIVED

AUG 20 2019

DART AEROSPACE LTD.

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Date:

AUG 20 2019